

Cutting List

	Material	Reference	Dimension	Quantity
1	MELAM, 16.0	PÕHIAVATUD_RIIUL_parem	250.0] × [567.0	1
2	MELAM, 16.0	VASAK_KÜLGAVATUD_RIIUL_parem	754.0] × 551.0	1
3	MELAM, 16.0	TAGASEINAVATUD_RIIUL_parem	754.0] × 250.0	1
4	MELAM, 16.0	FIX_RIIULAVATUD_RIIUL_parem	224.0] × [541.0	1
5	MELAM, 16.0	PÕHIAVATUD_RIIUL_vasak_LEH	250.0] × 567.0]	1
6	MELAM, 16.0	PAREM_KÜLGAVATUD_RIIUL_vasak_LEH	754.0] × 551.0	1
7	MELAM, 16.0	TAGASEINAVATUD_RIIUL_vasak_LEH	[754.0 × 250.0	1
8	MELAM, 16.0	FIX_RIIULAVATUD_RIIUL_vasak_LEH	224.0] × 541.0]	1
9	MELAM, 16.0	KÜLGNPM_KÜLG	[864.0] × [585.0]	1
10	MELAM, 16.0	HOR_ESIPÕÕNSB_1+1UKS	[386.0] × 100.0	1
11	MELAM, 16.0	PÕHISB_1+1UKS	418.0] × [567.0	1
12	MELAM, 16.0	PAREM_KÜLGSB_1+1UKS	754.0] × 567.0	1
13	MELAM, 16.0	VASAK_KÜLGSB_1+1UKS	754.0] × 567.0	1
14	A_HDF, 3.0	TAGASEINSB_1+1UKS	766.0 × 410.0	1
15	MELAM, 16.0	REG_RIIULSB_1+1UKS	385.0] × [537.2]	1
16	MELAM, 16.0	VERT_TAGAPÕÕNSB_1+1UKS	386.0] × 100.0	1
17	MELAM, 16.0	UKSSB_1+1UKS	[644.0] × [416.5]	1
18	MELAM, 16.0	ESIPANEEL_3SB_1+1UKS	[120.0] × [416.5]	1
19	MELAM, 16.0	HOR_ESIPÕÕNSB_1+1UKS[1]	[365.5] × 100.0	1
20	MELAM, 16.0	PÕHISB_1+1UKS[1]	397.5] × 567.0	1
21	MELAM, 16.0	PAREM_KÜLGSB_1+1UKS[1]	754.0] × 567.0	1
22	MELAM, 16.0	VASAK_KÜLGSB_1+1UKS[1]	754.0] × 567.0	1
23	A_HDF, 3.0	TAGASEINSB_1+1UKS[1]	766.0 × 389.5	1
24	MELAM, 16.0	REG_RIIULSB_1+1UKS[1]	364.5] × [553.2]	1
25	MELAM, 16.0	VERT_TAGAPÕÕNSB_1+1UKS[1]	365.5] × 100.0	1
26	MELAM, 16.0	UKSSB_1+1UKS[1]	[644.0] × [394.5]	1
27	MELAM, 16.0	ESIPANEEL_3SB_1+1UKS[1]	[120.0] × [396.0]	1
28	MELAM, 16.0	HOR_ESIPÕÕNSB_1+1UKS[2]	[365.5] × 100.0	1
29	MELAM, 16.0	PÕHISB_1+1UKS[2]	397.5] × 567.0	1
30	MELAM, 16.0	PAREM_KÜLGSB_1+1UKS[2]	754.0] × 567.0	1
31	MELAM, 16.0	VASAK_KÜLGSB_1+1UKS[2]	754.0] × 567.0	1
32	A_HDF, 3.0	TAGASEINSB_1+1UKS[2]	766.0 × 389.5	1
33	MELAM, 16.0	REG_RIIULSB_1+1UKS[2]	364.5] × [553.2]	1
34	MELAM, 16.0	VERT_TAGAPÕÕNSB_1+1UKS[2]	365.5] × 100.0	1
35	MELAM, 16.0	UKSSB_1+1UKS[2]	[644.0] × [396.0]	1
36	MELAM, 16.0	ESIPANEEL_3SB_1+1UKS[2]	[120.0] × [396.0]	1
37	MELAM, 16.0	HOR_ESIPÕÕNSB_2+2	[368.0] × 100.0	1
38	MELAM, 16.0	PÕHISB_2+2	400.0] × [382.0]	1
39	MELAM, 16.0	PAREM_KÜLGSB_2+2	752.0] × 382.0	1
40	MELAM, 16.0	VASAK_KÜLGSB_2+2	752.0] × 382.0	1
41	A_HDF, 3.0	TAGASEINSB_2+2	764.0 × 392.0	1
42	MELAM, 16.0	REG_RIIULSB_2+2	367.0] × [368.2]	1
43	MELAM, 16.0	VERT_TAGAPÕÕNSB_2+2	368.0] × 100.0	1
44	MELAM, 16.0	ESIPANEEL_2SB_2+2	[120.0] × [400.0]	2
45	MELAM, 16.0	HOR_ESIPÕÕNSB_2+2[1]	[368.0] × 100.0	1
46	MELAM, 16.0	PÕHISB_2+2[1]	400.0] × [382.0]	1
47	MELAM, 16.0	PAREM_KÜLGSB_2+2[1]	752.0] × 382.0	1
48	MELAM, 16.0	VASAK_KÜLGSB_2+2[1]	752.0] × 382.0	1
49	A_HDF, 3.0	TAGASEINSB_2+2[1]	764.0 × 392.0	1
50	MELAM, 16.0	REG_RIIULSB_2+2[1]	367.0] × [368.2]	1
51	MELAM, 16.0	VERT_TAGAPÕÕNSB_2+2[1]	368.0] × 100.0	1
52	MELAM, 16.0	ESIPANEEL_2SB_2+2[1]	[120.0] × [400.0]	2
53	MELAM, 16.0	HOR_ESIPÕÕNSB_2+2[2]	[468.0] × 100.0	1
54	MELAM, 16.0	PÕHISB_2+2[2]	500.0] × [567.0]	1
55	MELAM, 16.0	PAREM_KÜLGSB_2+2[2]	604.0] × 567.0	1
56	MELAM, 16.0	VASAK_KÜLGSB_2+2[2]	604.0] × 567.0	1

Cutting List (Next)

	Material	Reference	Dimension	Quantity
57	A_HDF, 3.0	TAGASEINSB_2+2[2]	616.0 × 492.0	1
58	MELAM, 16.0	VERT TAGAPÕÕNSB_2+2[2]	468.0] × 100.0	1
59	MELAM, 16.0	ESIPANEEL 1SB_2+2[2]	[174.0] × [500.0]	2
60	MELAM, 16.0	ESIPANEEL 2SB_2+2[2]	[130.0] × [500.0]	2
61	MELAM, 16.0	HOR ESIPÕÕNUKS_1	[474.0] × 103.0	1
62	MELAM, 16.0	PÕHIUKS_1	506.0] × 567.0	1
63	MELAM, 16.0	PAREM KÜLGUKS_1	754.0] × 567.0	1
64	MELAM, 16.0	VASAK KÜLGUKS_1	754.0] × 567.0	1
65	MELAM, 16.0	VERT TAGAPÕÕNUKS_1	[474.0] × 100.0	1
66	MELAM, 16.0	UKSUKS_1	[767.0] × [503.0]	1
67	MELAM, 16.0	HOR ESIPÕÕNUKS_1+2RR	[613.0] × 100.0	1
68	MELAM, 16.0	PÕHIUKS_1+2RR	645.0] × 567.0	1
69	MELAM, 16.0	PAREM KÜLGUKS_1+2RR	754.0] × 567.0	1
70	MELAM, 16.0	VASAK KÜLGUKS_1+2RR	754.0] × 567.0	1
71	A_HDF, 3.0	TAGASEINUKS_1+2RR	766.0 × 637.0	1
72	MELAM, 16.0	REG RIIULUKS_1+2RR	612.0] × [553.2]	2
73	MELAM, 16.0	VERT TAGAPÕÕNUKS_1+2RR	613.0] × 100.0	1
74	MELAM, 16.0	UKSUKS_1+2RR	[767.0] × [320.3]	1
75	MELAM, 16.0	UKSUKS_1+2RR	[767.0] × [320.3]	1
76	MELAM, 16.0	HOR ESIPÕÕNUKS_2+2RR[1]	[878.0] × 100.0	1
77	MELAM, 16.0	PÕHIUKS_2+2RR[1]	910.0] × [417.0]	1
78	MELAM, 16.0	PAREM KÜLGUKS_2+2RR[1]	604.0] × 417.0	1
79	MELAM, 16.0	VASAK KÜLGUKS_2+2RR[1]	604.0] × 417.0	1
80	A_HDF, 3.0	TAGASEINUKS_2+2RR[1]	616.0 × 902.0	1
81	MELAM, 16.0	REG RIIULUKS_2+2RR[1]	877.0] × [403.2]	2
82	MELAM, 16.0	VERT TAGAPÕÕNUKS_2+2RR[1]	878.0] × 100.0	1
83	MELAM, 16.0	UKSUKS_2+2RR[1]	[617.0] × [452.0]	1
84	MELAM, 16.0	UKSUKS_2+2RR[1]	[617.0] × [452.0]	1
85	MELAM, 16.0	HOR ESIPÕÕNUKS_2+2RR[2]	[878.0] × 100.0	1
86	MELAM, 16.0	PÕHIUKS_2+2RR[2]	910.0] × [417.0]	1
87	MELAM, 16.0	PAREM KÜLGUKS_2+2RR[2]	604.0] × 417.0	1
88	MELAM, 16.0	VASAK KÜLGUKS_2+2RR[2]	604.0] × 417.0	1
89	A_HDF, 3.0	TAGASEINUKS_2+2RR[2]	616.0 × 902.0	1
90	MELAM, 16.0	REG RIIULUKS_2+2RR[2]	877.0] × [403.2]	2
91	MELAM, 16.0	VERT TAGAPÕÕNUKS_2+2RR[2]	878.0] × 100.0	1
92	MELAM, 16.0	UKSUKS_2+2RR[2]	[617.0] × [452.0]	1
93	MELAM, 16.0	UKSUKS_2+2RR[2]	[617.0] × [452.0]	1
94	MELAM, 16.0	HOR ESIPÕÕNUKS_2+2RR[3]	[878.0] × 100.0	1
95	MELAM, 16.0	PÕHIUKS_2+2RR[3]	910.0] × [417.0]	1
96	MELAM, 16.0	PAREM KÜLGUKS_2+2RR[3]	604.0] × 417.0	1
97	MELAM, 16.0	VASAK KÜLGUKS_2+2RR[3]	604.0] × 417.0	1
98	A_HDF, 3.0	TAGASEINUKS_2+2RR[3]	616.0 × 902.0	1
99	MELAM, 16.0	REG RIIULUKS_2+2RR[3]	877.0] × [403.2]	2
100	MELAM, 16.0	VERT TAGAPÕÕNUKS_2+2RR[3]	878.0] × 100.0	1
101	MELAM, 16.0	UKSUKS_2+2RR[3]	[617.0] × [452.0]	1
102	MELAM, 16.0	UKSUKS_2+2RR[3]	[617.0] × [452.0]	1
103	MELAM, 16.0	LAGIÜL_1UKS	768.0] × 308.0	1
104	MELAM, 16.0	PÕHIÜL_1UKS	768.0] × 327.0	1
105	MELAM, 16.0	PAREM KÜLGÜL_1UKS	650.0] × [327.0]	1
106	MELAM, 16.0	VASAK KÜLGÜL_1UKS	650.0] × [327.0]	1
107	A_HDF, 3.0	TAGASEINÜL_1UKS	642.0 × 784.0	1
108	MELAM, 16.0	UKSÜL_1UKS	[647.0] × [798.5]	1
109	MELAM, 16.0	LAGIÜL_1UKS[1]	818.0] × 308.0	1
110	MELAM, 16.0	PÕHIÜL_1UKS[1]	818.0] × 327.0	1
111	MELAM, 16.0	PAREM KÜLGÜL_1UKS[1]	650.0] × [327.0]	1
112	MELAM, 16.0	VASAK KÜLGÜL_1UKS[1]	650.0] × [327.0]	1

Cutting List (Next)

	Material	Reference	Dimension	Quantity
113	A_HDF, 3.0	TAGASEINÜL_1UKS[1]	642.0 × 834.0	1
114	MELAM, 16.0	Étagère mobile [1]ÜL_1UKS[1]	817.0] × [237.5]	1
115	MELAM, 16.0	UKSÜL_1UKS[1]	[650.0] × [848.5]	1
116	MELAM, 16.0	LAGIÜL_1UKS_2REG_RIIUL	291.6] × 283.0	1
117	MELAM, 16.0	PÖHIÜL_1UKS_2REG_RIIUL	291.6] × 302.0	1
118	MELAM, 16.0	PAREM KÜLGÜL_1UKS_2REG_RIIUL	800.0] × [302.0]	1
119	MELAM, 16.0	VASAK KÜLGÜL_1UKS_2REG_RIIUL	800.0] × [302.0]	1
120	A_HDF, 3.0	TAGASEINÜL_1UKS_2REG_RIIUL	792.0 × 307.6	1
121	MELAM, 16.0	REG_RIIULÜL_1UKS_2REG_RIIUL	290.6] × [273.0]	2
122	MELAM, 16.0	UKSÜL_1UKS_2REG_RIIUL	[800.0] × [322.1]	1
123	MELAM, 16.0	LAGIÜL_2UST_1REG_RIIUL	668.0] × 283.0	1
124	MELAM, 16.0	PÖHIÜL_2UST_1REG_RIIUL	668.0] × 302.0	1
125	MELAM, 16.0	PAREM KÜLGÜL_2UST_1REG_RIIUL	800.0] × [302.0]	1
126	MELAM, 16.0	VASAK KÜLGÜL_2UST_1REG_RIIUL	800.0] × [302.0]	1
127	A_HDF, 3.0	TAGASEINÜL_2UST_1REG_RIIUL	792.0 × 684.0	1
128	MELAM, 16.0	FIX_RIIULÜL_2UST_1REG_RIIUL	668.0] × 283.0	1
129	MELAM, 16.0	UKSÜL_2UST_1REG_RIIUL	[800.0] × [347.0]	1
130	MELAM, 16.0	UKSÜL_2UST_1REG_RIIUL	800.0] × [347.0]	1
131	MELAM, 16.0	LAGIÜL_2UST_2REG_RIIUL	761.0] × 283.0	1
132	MELAM, 16.0	PÖHIÜL_2UST_2REG_RIIUL	761.0] × 302.0	1
133	MELAM, 16.0	PAREM KÜLGÜL_2UST_2REG_RIIUL	800.0] × [302.0]	1
134	MELAM, 16.0	VASAK KÜLGÜL_2UST_2REG_RIIUL	800.0] × [302.0]	1
135	A_HDF, 3.0	TAGASEINÜL_2UST_2REG_RIIUL	792.0 × 777.0	1
136	MELAM, 16.0	REG_RIIULÜL_2UST_2REG_RIIUL	760.0] × [273.0]	2
137	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL	[800.0] × [394.3]	1
138	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL	800.0] × [394.3]	1
139	MELAM, 16.0	LAGIÜL_2UST_2REG_RIIUL[1]	615.4] × 283.0	1
140	MELAM, 16.0	PÖHIÜL_2UST_2REG_RIIUL[1]	615.4] × 302.0	1
141	MELAM, 16.0	PAREM KÜLGÜL_2UST_2REG_RIIUL[1]	800.0] × [302.0]	1
142	MELAM, 16.0	VASAK KÜLGÜL_2UST_2REG_RIIUL[1]	800.0] × [302.0]	1
143	A_HDF, 3.0	TAGASEINÜL_2UST_2REG_RIIUL[1]	792.0 × 631.4	1
144	MELAM, 16.0	REG_RIIULÜL_2UST_2REG_RIIUL[1]	614.4] × [273.0]	2
145	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL[1]	[800.0] × [320.7]	1
146	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL[1]	800.0] × [320.7]	1
147	MELAM, 16.0	PÖHIVALAMU	600.0] × [567.0]	1
148	MELAM, 16.0	PAREM KÜLGVALAMU	754.0] × 567.0	1
149	MELAM, 16.0	VASAK KÜLGVALAMU	754.0] × 567.0	1
150	MELAM, 16.0	VERT_PÖÖNVALAMU	568.0] × 102.0	1
151	MELAM, 16.0	ESIPANEELVALAMU	[767.0] × [597.0]	1
TOTAL				162

Required Panels

Material	Dimension	Quantity	Surface
A_HDF, 3.0	2800.0 × 2070.0	2	11.59 m²
MELAM, 16.0	2800.0 × 2070.0	7	40.57 m²

Edges List

Material	Thickness	Length	Cost
ABS	1.0 mm	169.16 m	265,58 €
TOTAL		169.16 m	265,58 €

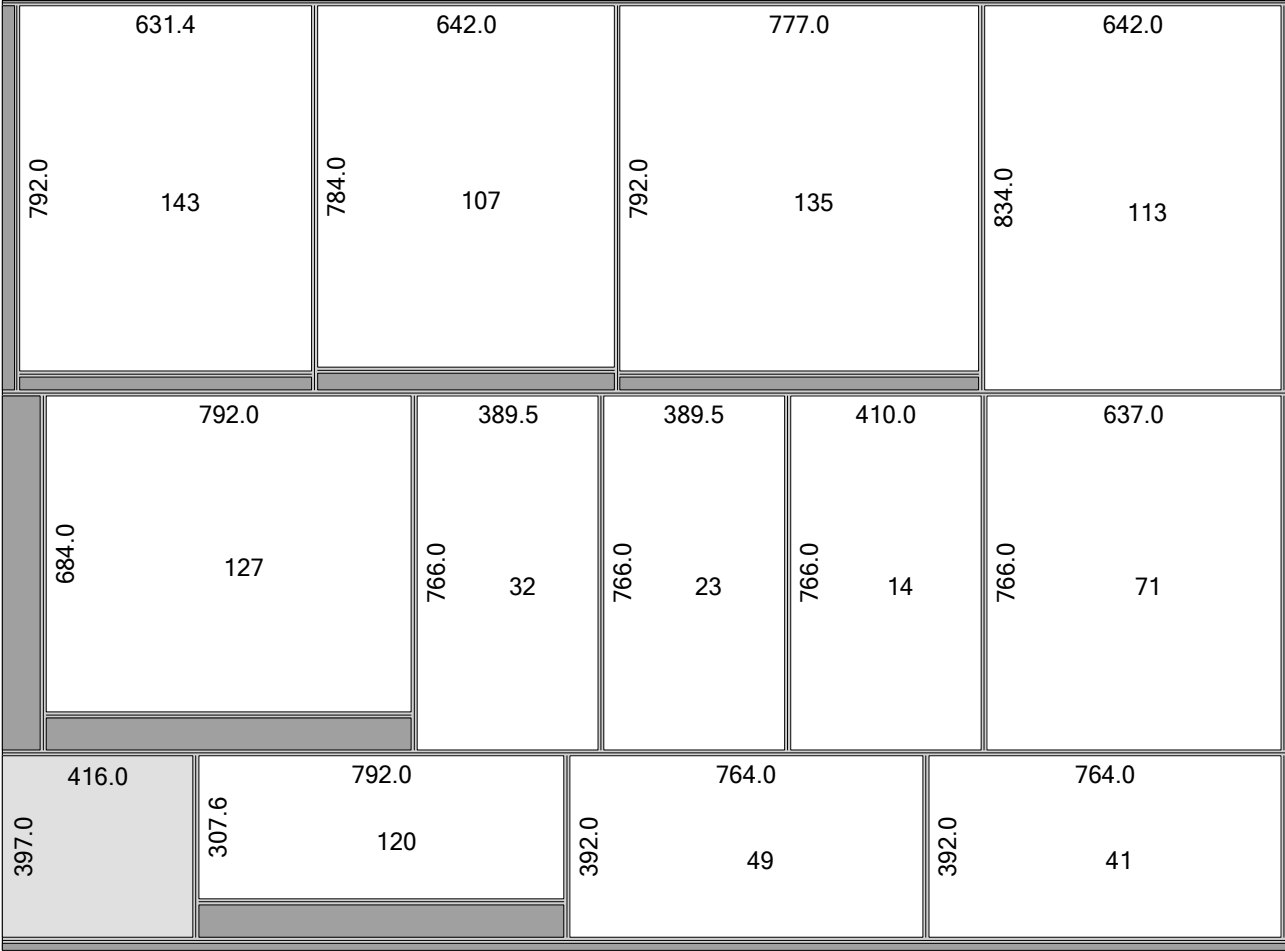
Cutting Maps List

	Material	Dimension	Quantity	Pieces	Off-Cuts Rate	Net Cost
1	A_HDF, 3.0	2800.0 × 2070.0	1	12	13.46 %	81,58 €
2	A_HDF, 3.0	2800.0 × 2070.0	1	4	65.52 %	31,89 €
3	MELAM, 16.0	2800.0 × 2070.0	1	20	6.80 %	126,99 €
4	MELAM, 16.0	2800.0 × 2070.0	1	17	6.90 %	130,89 €
5	MELAM, 16.0	2800.0 × 2070.0	1	24	8.57 %	128,41 €
6	MELAM, 16.0	2800.0 × 2070.0	1	30	9.72 %	148,50 €
7	MELAM, 16.0	2800.0 × 2070.0	1	21	9.94 %	131,06 €
8	MELAM, 16.0	2800.0 × 2070.0	1	26	10.01 %	123,72 €
9	MELAM, 16.0	2800.0 × 2070.0	1	8	69.77 %	53,66 €
TOTAL			9	162	22.30 %	956,70 €

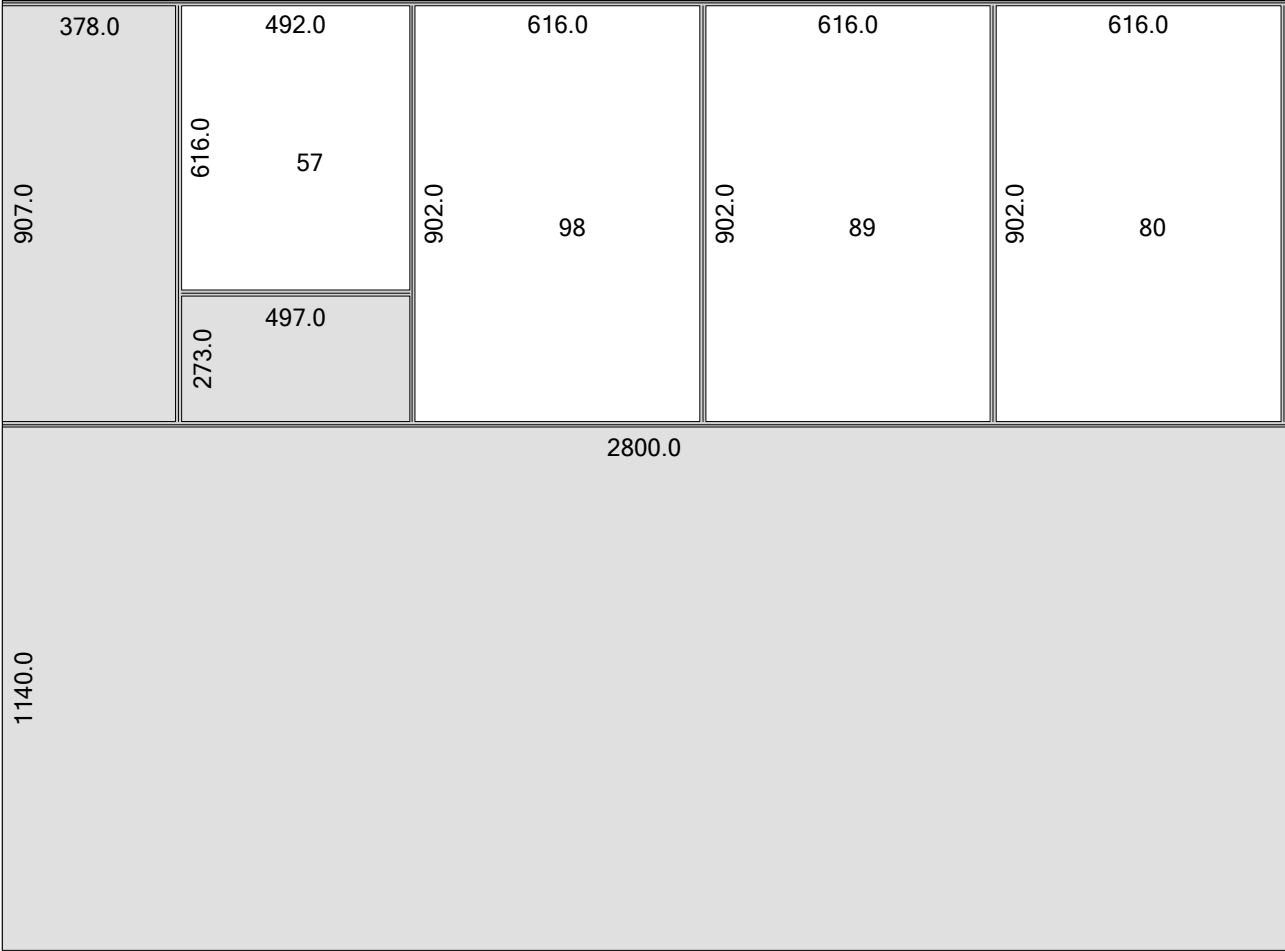
Recapitulatory

Technical Data		Costs	
Number of required Panels	9	Pieces Cost	405,32 €
Number of Cutting Maps	9	Panels Cost	521,64 €
Total Panels Surface	52.16 m²	Off-Cuts Cost	116,32 €
Pieces Total Surface	40.53 m²	Unrecoverable Off-Cuts Cost	42,22 €
Off-Cuts Rate	22.30 %	Cutting Linear Cost	243,58 €
Unrecoverable Off-Cuts Rate	8.09 %	Edges Cost	265,58 €
Cutting Linear	243.58 m	Total Net Cost	956,70 €
Edges Linear	169.16 m		

1/9 -- A_HDF, 3.0 -- 2070.0 × 2800.0 -- Unique Sample



2/9 -- A_HDF, 3.0 -- 2070.0 × 2800.0 -- Unique Sample



3/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

[567.0] 418.0] 11		[567.0] 500.0] 54		567.0 506.0] 62		910.0] [417.0] 95		910.0] [417.0] 86		910.0] [417.0] 77					
302.0 668.0] 124				302.0 761.0] 132											
[800.0] [302.0] 125		[800.0] [302.0] 119		[800.0] [302.0] 118		[800.0] [320.7] 146		[800.0] [320.7] 145		[800.0] [322.1] 122		[800.0] [394.3] 138		[800.0] [394.3] 137	
302.0 291.6] 117		[302.0] 800.0] 134				[302.0] 800.0] 133				[302.0] 800.0] 126					

4/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

[237.5]	[403.2]	[403.2]	[403.2]	[403.2]	[403.2]	[403.2]
817.0]	877.0]	877.0]	877.0]	877.0]	877.0]	877.0]
114	99	99	90	90	81	81
382.0	567.0	[320.3]	[320.3]	[503.0]	[597.0]	
752.0]	754.0]	[767.0]	[767.0]	[767.0]	[767.0]	
39	12	75	74	66	151	
[347.0]	800.0]	[347.0]	[800.0]	[553.2]	[553.2]	
	130		129	364.5]	364.5]	
				33	24	

5/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

567.0 604.0] 55	567.0 754.0] 21	567.0 754.0] 13	[585.0] 9
250.0] [567.0 1	250.0 [754.0 7	250.0 754.0] 3	
612.0] [553.2] 72	[302.0] 800.0] 141 [302.0] 800.0] 142	567.0 645.0] 68	[798.5] 108
[120.0] [400.0] 44	400.0] [382.0] 46	400.0] [382.0] 38	752.0] 382.0 47
[120.0] [400.0] 44			752.0] 382.0 40
100.0 386.0] 16			
100.0 368.0] 51	100.0 368.0] 43	100.0 468.0] 58	100.0 613.0] 73
			100.0 878.0] 82

6/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

650.0]	[327.0]		668.0]		[848.5]		100.0		878.0]	
	105		283.0		[650.0]		100.0		91	
			128		115		100.0		878.0]	
			308.0				100.0		100	
			327.0				100.0		[878.0]	
650.0]	[327.0]		818.0]		100.0		100.0		76	
	106		109		[468.0]		100.0		[878.0]	
			818.0]		[416.5]		100.0		85	
			110		[120.0]		100.0		[878.0]	
					567.0		283.0		94	
650.0]	[327.0]		[130.0]		754.0]		100.0		567.0	
	106		[130.0]		30		[386.0]		131	
			[174.0]				[416.5]		22	
			[174.0]				[120.0]			
			59		567.0		[400.0]		283.0	
650.0]	[327.0]		[500.0]		604.0]		100.0		567.0	
	111		[500.0]		56		[368.0]		123	
			[500.0]				[400.0]		397.5]	
			59				[120.0]		567.0]	
			[644.0]				[368.0]		5	
650.0]	[327.0]		[394.5]				[400.0]			
	111		26				[400.0]			
							[400.0]			
							[400.0]			
							[400.0]			

7/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

[120.0]	[396.0]	[617.0]	[617.0]	[617.0]	308.0	327.0
	[452.0]	92	[452.0]	84	[452.0]	83
[273.0]		614.4]	614.4]	760.0]	768.0]	768.0]
144		144	136	103	104	
604.0]	417.0	417.0	417.0	417.0	417.0	283.0
96	604.0]	88	604.0]	87	604.0]	79
604.0]	78	615.4]	139	615.4]	140	
[567.0]		754.0]	[452.0]	[452.0]	[452.0]	
600.0]	147	567.0	31	[617.0]	102	[617.0]
				[617.0]	101	[617.0]
						93

8/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

417.0		567.0		567.0		567.0		567.0	
604.0]		754.0]		754.0]		754.0]		754.0]	
97		70		69		64		63	
[120.0]									
[396.0]									
36									
754.0]		397.5]		754.0]		754.0]			
551.0		567.0		567.0		567.0			
2		29		149		148			
100.0	100.0	100.0	100.0	100.0	367.0]	367.0]	650.0]	752.0]	
[365.5]	[365.5]	[368.0]	365.5]	365.5]	[368.2]	[368.2]	[327.0]	382.0	
					50	42	112	48	
290.6]		290.6]		[474.0]		[541.0		760.0]	
[273.0]		[273.0]		103.0		224.0]		[273.0]	
121		121		[474.0]		4		136	
				100.0					
				65				283.0	
								116	
</									

9/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

